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An integrated production chain control system should be able to accurately identify and substantiate all materials and ingredients,

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production processes, personnel involved and final products (Augsburg, 1990).

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Computer-integrated manufacturing is the manufacturing approach of using computers to control entire production process. This integration allows individual processes to exchange information with each part. Manufacturing can be faster and less error-prone by the integration of computers. Typically CIM relies on closed-loop control processes based on real-time input from sensors. It is also known as flexible design and manufacturing.

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