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The MBE 4000 is a Mercedes-Benz designed engine customized for North American Use. For improved vehicle control and maximum service brake life, the MBE 4000 includes the MBE compression brake and exhaust brake combination as standard features.

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See Figure 1-109 for the cylinder and valve

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layout on MBE 4000 engines. Figure 1-109
Cylinder and Valve Layout 1.19.2.1 Method One
– Adjust Each Cylinder in Firing Order Method
one allows you to adjust each cylinder in the
order in which fuel is injected.

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NUMBER: 1-MBE 4000-07 S.M. REF.: see table 1
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LOW POWER CONCERN PUBLICATION: EPA-04 MBE
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*DETROIT DIESEL MBE4000 SERVICE INFORMATION
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Factory printed service manual for the Mercedes Benz MBE 4000 series engine. Coverage for maintenance, repair, mechanical troubleshooting & overhaul. This engine is also known as OM 460 LA.

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(1998-2006 ...

Note: For additional safety precautions, refer to the General Information section of the MBE 4000 Service Manual (6SE412). Check fuel delivery lines looking for deformation or bent lines, creating restriction and/or obstruction of the flow. Check suction lines and connections looking for damage or under torque, allowing air to enter the fuel system.

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... Before starting the EGR cleaning service,

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inspect the EGR components for severe deposits or clogging. Manual cleaning may be required (by scraping, sucking, wiping, etc.) before performing the service. ... After service, reset any engine codes. The vehicle should then be set to run a manual ...

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maintenance, and repair (including complete overhaul) for the MBE 4000 engine. This manual was written primarily for persons servicing and overhauling the engine. manual contains all of the instructions essential to the operators and users. Basic maintenance and overhaul procedures to all MBE 4000 engines

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Leaking Detroit Diesel MBE4000 Cylinder head
Bolts are stretch bolts! The MBE4000 head

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bolts, because there are stretch bolts, loose their clamping force on reuse, and unless they are strictly within the manufactures stretch limits, should not be used again otherwise leaks will occur. Stretch bolts, when properly torqued, loose some of their diameter to ...

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