

The Lean Manufacturing Pocket Handbook

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5S is one of the most widely adopted techniques from the lean manufacturing toolbox. Along with Standard Work and Total Productive Maintenance, 5S is considered a "foundational" lean concept, as it establishes the operational stability required for making and sustaining continuous improvements. The primary objective of 5S is to create a clean, orderly environment- an environment where there is a place for everything and everything is in its place.

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